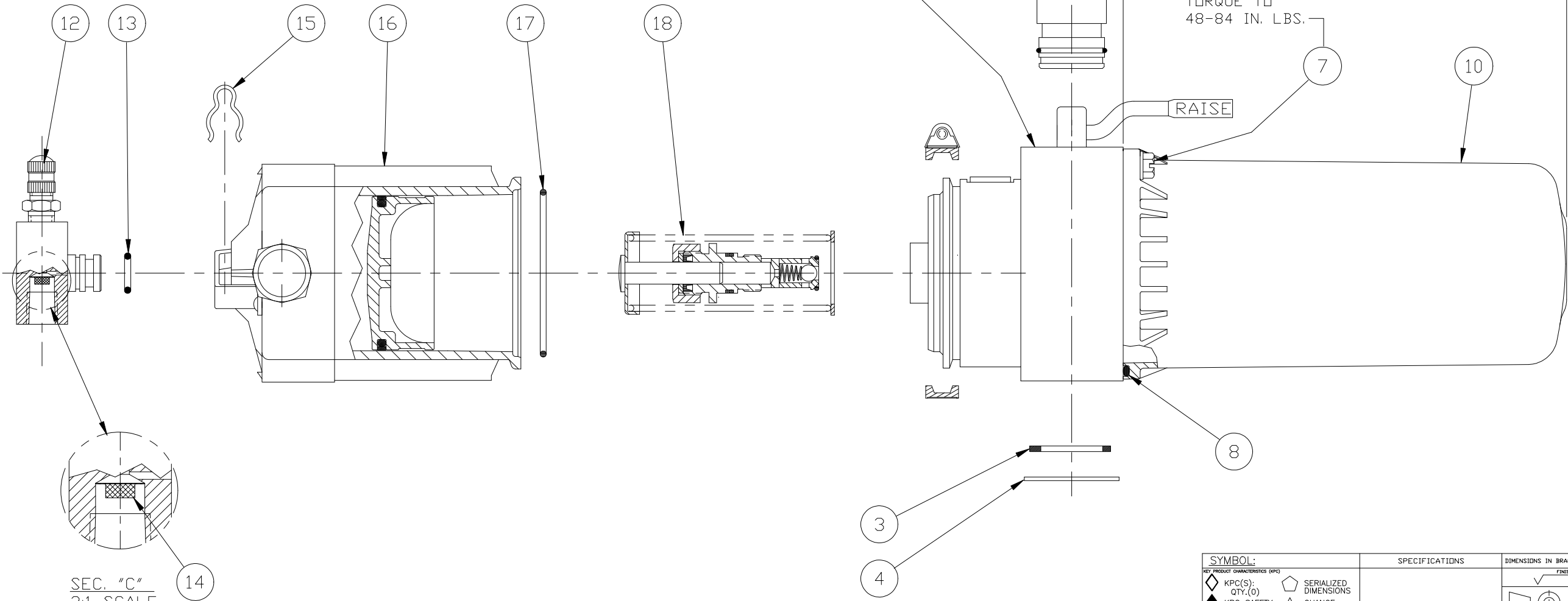


ITEM	SERVICE KIT	REQ'D NO.	DESCRIPTION
1	NOT SERVICED		PUMP BODY ASSEMBLY
2,3,4	KH5025	1	CYLINDER-INSERT ASSEMBLY
5	KH5027	1	BEAM-LINK ASSEMBLY
6	PP757900	1	FILL PLUG
7,8,10	KH5029	1	RESERVOIR - LARGE
12,13,14	KU3417	1	AIR INLET ASSEMBLY
13,14,15,16,17	KU3416	1	AIR MOTOR
18	KU3415	1	AIR HYDRAULIC PISTON/CYL. ASSEM.

NOTES:

1. ITEM 2 IS SUPPLIED FULLY ASSEMBLED,
FACTORY TESTED, READY FOR INSTALLATION.
2. ITEM 6 FILL PLUG NOT SHOWN.



SYMBOL:		SPECIFICATIONS		DIMENSIONS IN BRACKETS ARE IN (MM)	
NEW PRODUCT CHARACTERISTICS (NPD)				FINISH UNLESS SPECIFIED	
◇ KPC(S); QTY.(0)		◇ SERIALIZED DIMENSIONS		Ra, μm (Rough m)	
◆ KPC SAFETY; QTY.(0)		△ CHANGE TRIANGLE		ALL ANGULAR DIMENSIONS ARE ±1° UNLESS SPECIFIED	
○ BOM BALLOON: (3/8" ø)		NATIVE GEOMETRY:		SCALE 1:1	
□ PRO/E; □ CATIA;		□ ACAD; □ OTHER:		DO NOT SCALE DRAWING	
WHERE USED (REF)		MODEL (REF)		DATE 10/29/98	
BOM FILE 013722		AU1340424		DATE 10/29/98	
DRWG. SIZE D		APP'D.		DATE	
				DRWG. NO. PSD130	

REVISED BEAM, PINS & CLIPS	
ECO 10-014-8 JJH	
04/17/12	
RELEASE TO PRODD.	
A0031441 EJS 10/29/98	
CHANGES	
ECO#/DATE/INITIAL	
N22 W23685 RIDGEVIEW PARKWAY WEST	
engineered solutions WAUKESHA, WI 53188-1013	
TITLE: SERVICE DWG., AIR/MANUAL PUMP	