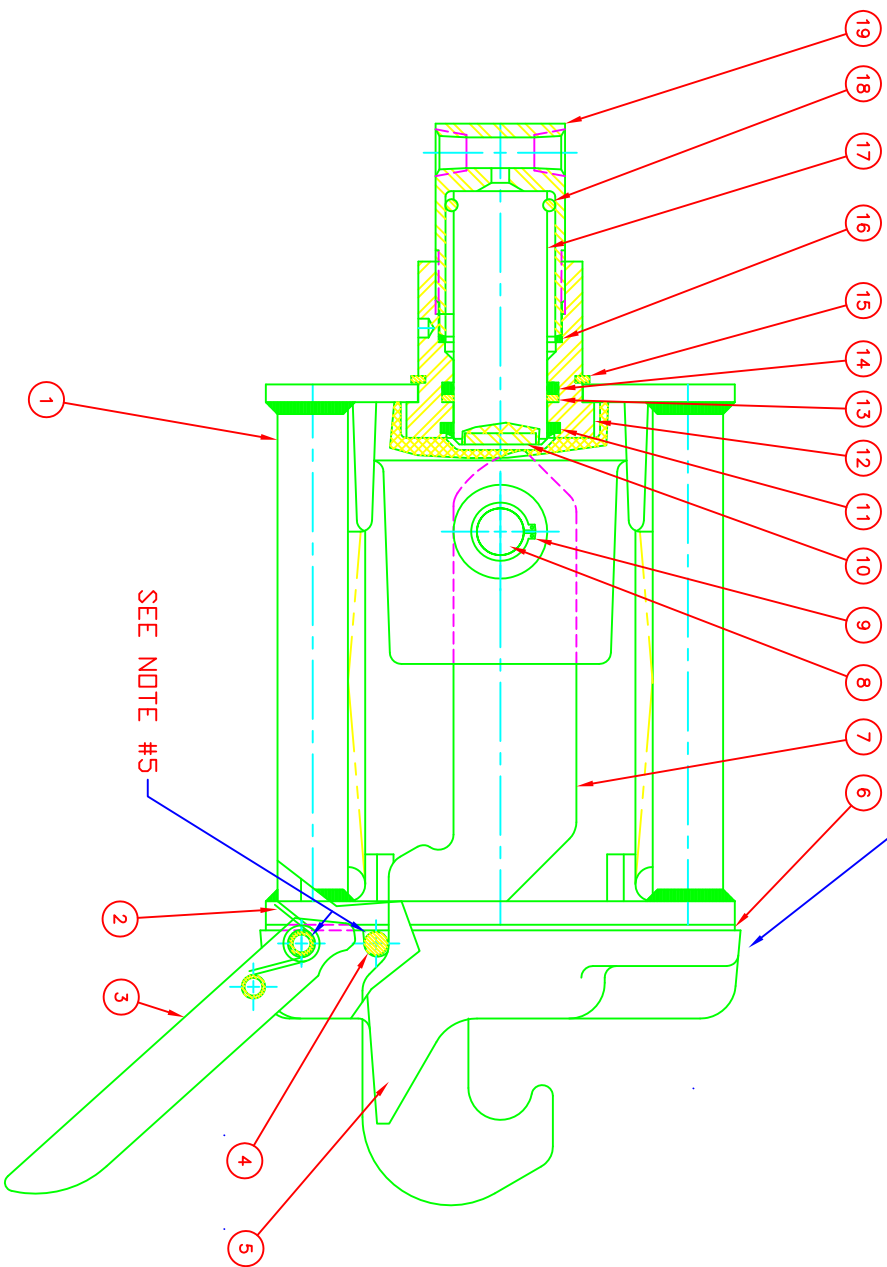
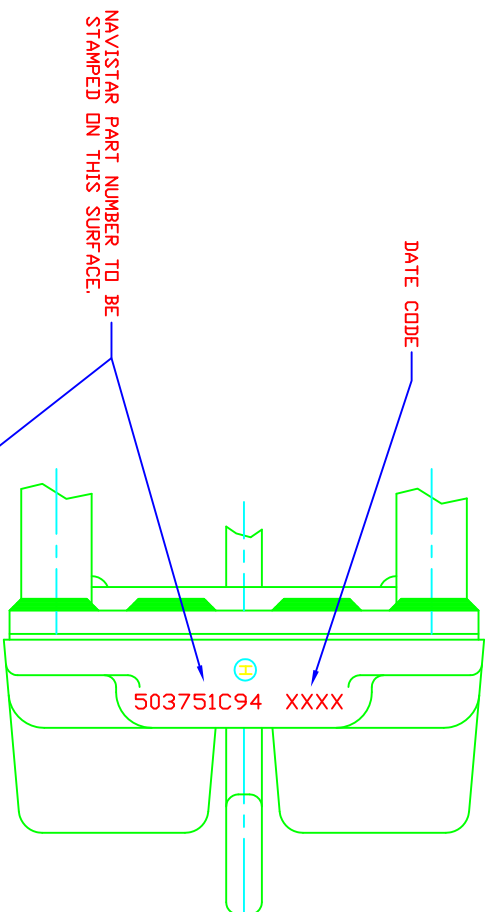




- NOTES:
- 1) TORQUE ITEM #12 INTO ITEM #19 TO 60-65 FT. LBS.
 - 2) NAVISTAR PART NUMBER 503751C94.
 - 3) MOUNTING BOLT TORQUE 70-85 FT. LBS.
 - 4) LUBRICATE ALL SEALS BEFORE ASSEMBLY.
 - 5) LUBRICATE THESE LOCATIONS WITH GREASE PRIOR TO ASSEMBLY.

ITEM	PART NUMBER	QTY	DESCRIPTION
1	4NDT SERVICED*	1	LATCH WELDMENT
2		1	TORSION SPRING
3		1	LEVER ASSEMBLY
4	A8126.061	1	DOWEL PIN
5		1	TOP CAP CASTING
6	DA3631.037	1	GASKET
7	B8070.157	1	HOOK
8	A8143.061	1	PIN
9	A8084.049	2	RETAINING RING
10		1	WEAR WASHER
11		1	WIPER
12	B8091.038	1	ADAPTER
13		1	BACKUP
14		1	O-RING
15	A8117.049	1	RETAINING RING
16		1	GASKET
17		1	PISTON
18		1	RETAINING RING
19	A8315.030	1	CYLINDER

- SERVICE REPAIR KIT P/N KL3002-91-01 NAVISTAR P/N 579457/91
- SERVICE REPAIR KIT P/N KL3002 NAVISTAR P/N 593105/91
- SERVICE REPAIR KIT P/N KL3002-91-02
- SERVICE REPAIR KIT P/N A9055.900
- SERVICE REPAIR KIT P/N KL3005

DIMENSIONS IN BRACKETS ARE IN INCH THIS IS AN AUTOCAD CONTROLLED DRAWING! THIS IS A PRO-ENGINEER- DOCUMENT		SPECIFICATIONS		1- REVISED & REDRAWN DEN CASH 2- BIDDING SERVICE KIT A P/MT 31005 3- ECO 31200 TOR 11/11/97 4- ECO 10-09-11 CK 5/27/10 5- 19-80/ROV 6- 24-80/ROV 7- 19-80/ROV 8- 24-80/ROV 9- 19-80/ROV 10- 24-80/ROV 11- 19-80/ROV 12- 24-80/ROV 13- 19-80/ROV 14- 24-80/ROV 15- 19-80/ROV 16- 24-80/ROV 17- 19-80/ROV 18- 24-80/ROV 19- 19-80/ROV 20- 24-80/ROV 21- 19-80/ROV 22- 24-80/ROV 23- 19-80/ROV 24- 24-80/ROV 25- 19-80/ROV 26- 24-80/ROV 27- 19-80/ROV 28- 24-80/ROV 29- 19-80/ROV 30- 24-80/ROV 31- 19-80/ROV 32- 24-80/ROV 33- 19-80/ROV 34- 24-80/ROV 35- 19-80/ROV 36- 24-80/ROV 37- 19-80/ROV 38- 24-80/ROV 39- 19-80/ROV 40- 24-80/ROV 41- 19-80/ROV 42- 24-80/ROV 43- 19-80/ROV 44- 24-80/ROV 45- 19-80/ROV 46- 24-80/ROV 47- 19-80/ROV 48- 24-80/ROV 49- 19-80/ROV 50- 24-80/ROV 51- 19-80/ROV 52- 24-80/ROV 53- 19-80/ROV 54- 24-80/ROV 55- 19-80/ROV 56- 24-80/ROV 57- 19-80/ROV 58- 24-80/ROV 59- 19-80/ROV 60- 24-80/ROV 61- 19-80/ROV 62- 24-80/ROV 63- 19-80/ROV 64- 24-80/ROV 65- 19-80/ROV 66- 24-80/ROV 67- 19-80/ROV 68- 24-80/ROV 69- 19-80/ROV 70- 24-80/ROV 71- 19-80/ROV 72- 24-80/ROV 73- 19-80/ROV 74- 24-80/ROV 75- 19-80/ROV 76- 24-80/ROV 77- 19-80/ROV 78- 24-80/ROV 79- 19-80/ROV 80- 24-80/ROV 81- 19-80/ROV 82- 24-80/ROV 83- 19-80/ROV 84- 24-80/ROV 85- 19-80/ROV 86- 24-80/ROV 87- 19-80/ROV 88- 24-80/ROV 89- 19-80/ROV 90- 24-80/ROV 91- 19-80/ROV 92- 24-80/ROV 93- 19-80/ROV 94- 24-80/ROV 95- 19-80/ROV 96- 24-80/ROV 97- 19-80/ROV 98- 24-80/ROV 99- 19-80/ROV 100- 24-80/ROV 101- 19-80/ROV 102- 24-80/ROV 103- 19-80/ROV 104- 24-80/ROV 105- 19-80/ROV 106- 24-80/ROV 107- 19-80/ROV 108- 24-80/ROV 109- 19-80/ROV 110- 24-80/ROV 111- 19-80/ROV 112- 24-80/ROV 113- 19-80/ROV 114- 24-80/ROV 115- 19-80/ROV 116- 24-80/ROV 117- 19-80/ROV 118- 24-80/ROV 119- 19-80/ROV 120- 24-80/ROV 121- 19-80/ROV 122- 24-80/ROV 123- 19-80/ROV 124- 24-80/ROV 125- 19-80/ROV 126- 24-80/ROV 127- 19-80/ROV 128- 24-80/ROV 129- 19-80/ROV 130- 24-80/ROV 131- 19-80/ROV 132- 24-80/ROV 133- 19-80/ROV 134- 24-80/ROV 135- 19-80/ROV 136- 24-80/ROV 137- 19-80/ROV 138- 24-80/ROV 139- 19-80/ROV 140- 24-80/ROV 141- 19-80/ROV 142- 24-80/ROV 143- 19-80/ROV 144- 24-80/ROV 145- 19-80/ROV 146- 24-80/ROV 147- 19-80/ROV 148- 24-80/ROV 149- 19-80/ROV 150- 24-80/ROV 151- 19-80/ROV 152- 24-80/ROV 153- 19-80/ROV 154- 24-80/ROV 155- 19-80/ROV 156- 24-80/ROV 157- 19-80/ROV 158- 24-80/ROV 159- 19-80/ROV 160- 24-80/ROV 161- 19-80/ROV 162- 24-80/ROV 163- 19-80/ROV 164- 24-80/ROV 165- 19-80/ROV 166- 24-80/ROV 167- 19-80/ROV 168- 24-80/ROV 169- 19-80/ROV 170- 24-80/ROV 171- 19-80/ROV 172- 24-80/ROV 173- 19-80/ROV 174- 24-80/ROV 175- 19-80/ROV 176- 24-80/ROV 177- 19-80/ROV 178- 24-80/ROV 179- 19-80/ROV 180- 24-80/ROV 181- 19-80/ROV 182- 24-80/ROV 183- 19-80/ROV 184- 24-80/ROV 185- 19-80/ROV 186- 24-80/ROV 187- 19-80/ROV 188- 24-80/ROV 189- 19-80/ROV 190- 24-80/ROV 191- 19-80/ROV 192- 24-80/ROV 193- 19-80/ROV 194- 24-80/ROV 195- 19-80/ROV 196- 24-80/ROV 197- 19-80/ROV 198- 24-80/ROV 199- 19-80/ROV 200- 24-80/ROV 201- 19-80/ROV 202- 24-80/ROV 203- 19-80/ROV 204- 24-80/ROV 205- 19-80/ROV 206- 24-80/ROV 207- 19-80/ROV 208- 24-80/ROV 209- 19-80/ROV 210- 24-80/ROV 211- 19-80/ROV 212- 24-80/ROV 213- 19-80/ROV 214- 24-80/ROV 215- 19-80/ROV 216- 24-80/ROV 217- 19-80/ROV 218- 24-80/ROV 219- 19-80/ROV 220- 24-80/ROV 221- 19-80/ROV 222- 24-80/ROV 223- 19-80/ROV 224- 24-80/ROV 225- 19-80/ROV 226- 24-80/ROV 227- 1	
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